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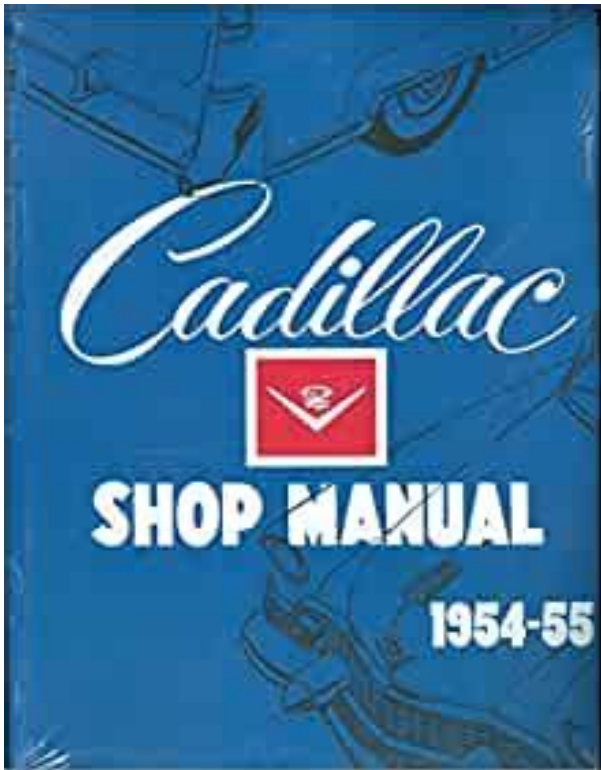
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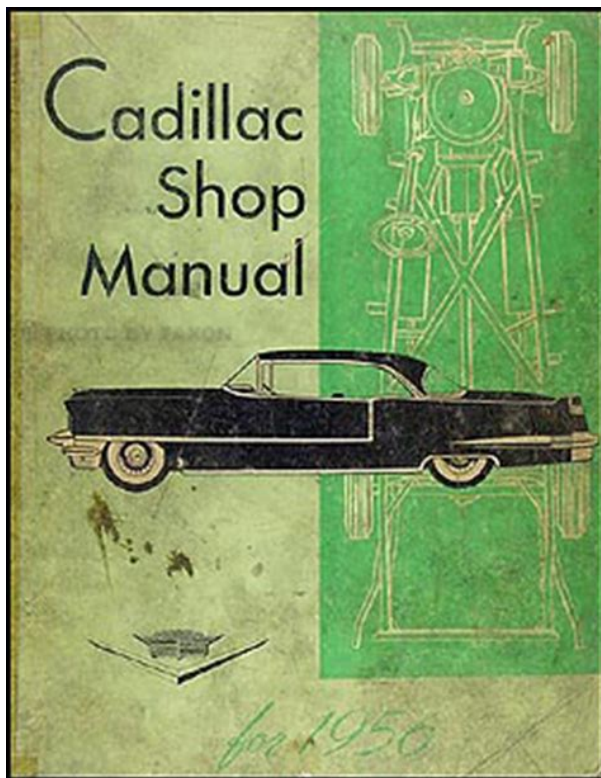
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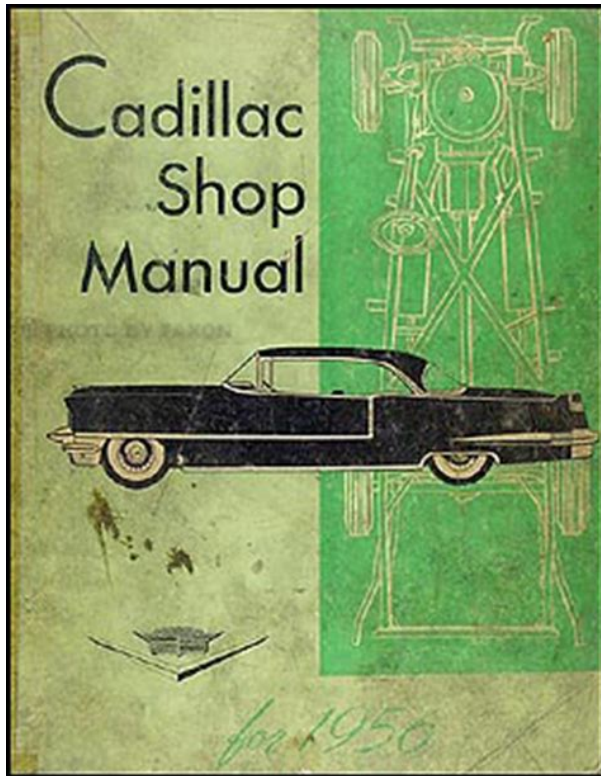
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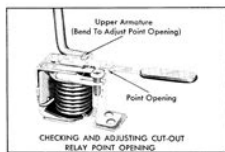


Fig. 12-43 Checking and Adjusting Cut-Out Relay Point Opening

**c. Air Gap—Current Regulator (All Regulators)**

1. Push current regulator armature until contact points are just touching. Measure air gap between armature and winding core, Fig. 12-46. Gap should be .075".

2. Adjust points by loosening contact mounting screws and raising or lowering contact mounting bracket as required.

CAUTION: Be sure the contact points are aligned and screws securely tightened after adjustment.

**d. Air Gap—Voltage Regulator (Single Contact Only)**

1. With contacts touching, measure air gap between armature and winding core. Gap should be .073".

2. Adjust point by loosening contact mounting screws and raising or lowering contact mounting bracket as required.

CAUTION: Be sure the contact points are aligned and screws securely tightened after adjustment.

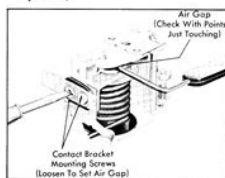


Fig. 12-46 Checking and Adjusting Current Regulator Air Gap

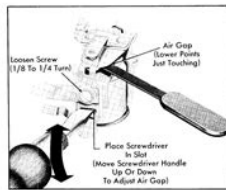


Fig. 12-47 Checking and Adjusting Voltage Regulator Air Gap

**e. Air Gap—Voltage Regulator (Double Contact Only)**

1. With lower contacts touching, measure air gap between armature and winding core, as shown in Fig. 12-47. Gap should be .067".

2. Adjust by loosening contact support bracket screw approximately 1/8 to 1/4 of a turn, place a screwdriver in slot in contact support bracket and use the molded insulator, as shown in Fig. 12-47. Raise handle of screwdriver to increase air gap and lower handle to lower air gap.

3. Retighten contact support bracket screw securely after adjustment.

**f. Point Opening—Voltage Regulator**

1. With the lower contacts touching, measure the point opening between the upper set of contacts. Point opening should be .016".

2. Adjust by bending the upper contact arm on the armature assembly as shown in Fig. 12-48.

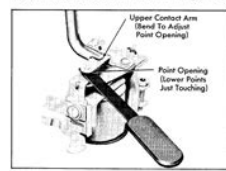


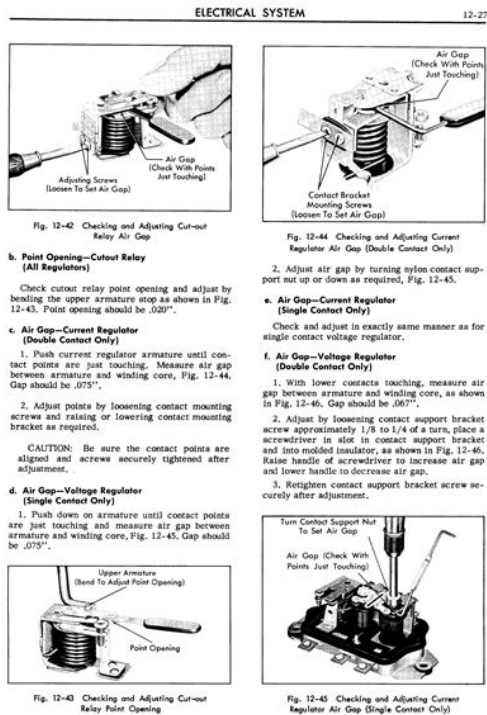
Fig. 12-48 Checking and Adjusting Voltage Regulator Point Opening

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